

**Saeco**  
INTERNATIONAL GROUP

HD8323/31-38-39-61-69  
HD8325/71-78-79  
HD8327/91-99



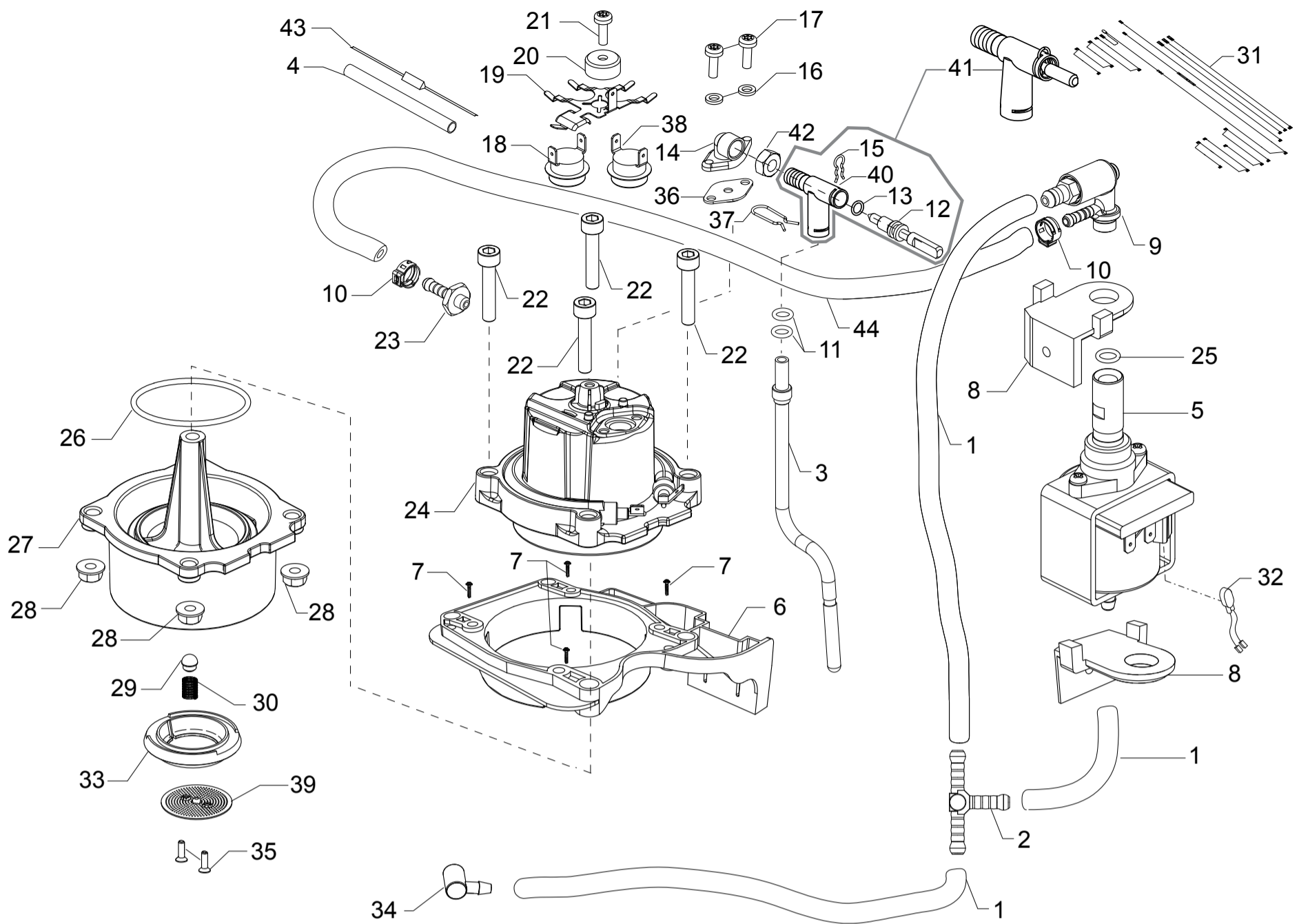
Cod. 882832331010 - 38150 - 39010 - 61010-69020  
Cod. 882832571010 - 78150 - 79010  
Cod. 882832791010 - 99010

POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	11026897	996530067997	CHROM.WATER-STEAM KNOB S/SCR.ABC ASSY.	FOCUS - TOP	30		421941300671	BLK/SIL.STEAM TUBE HANDGRIP G0053	
		421941303221	BLK WATER-STEAM KNOB S/SCR.ABC ASSY.	DEAL	31	11025662	996530067977	SS BOIL.PRES.FILTERHOLD.SEAL H=11,3 60SH	
02	11026901	996530068005	CHROM.CONTROL KNOB ABC ASSY.	FOCUS - TOP	32		421946000841	BLK POWER CABLE SCHUKO L=850	
		421941303171	BLK CONTROL KNOB ABC ASSY.	DEAL			421946001261	BLACK POWER CABLE UK L=1050	
03		421941302721	TRANSP.WATER CONTAINER V2 S/SCR.ABC ASSY		33	11026889	996530067957	GREEN NEON LAMP ABC	
04	147660562	996530016894	GREY PISTON FOR WATER CONTAINER VALVE		34	11028459	996530070502	BLACK REAR LOWER CASING COVER ABC	
05	140324362	996530013507	OR ORM 0060-30 SILICONE			11029464	996530072955	GREY REAR LOWER CASING COVER ABC	
06	126764718	996530011626	SS WATER CONTAINER VALVE SPRING		35	12000824	996530007912	ROTARY SWITCH AYA-2213 FOR P234	
07	11024822	996530067981	BLACK HANDLE WATER CONTAINER ABC		36		242212803182	INT.PUSH BIPOL.ON-OFF ABC NER.	
08		421941302861	CHR/BLK FRONT PANEL S/SCR.SAE ABC/B ASSY	FOCUS	37		421940312141	DISPL.BOX ABC/B-M-T PSA POEMIA WE	FOCUS WE
		421941302851	CHR/SS FRONT PANEL S/SC.SAE ABC/M-T ASSY	TOP			421940312161	DISPL.BOX ABC/B-M-T PSA POEMIA CEE	FOCUS CEE
		421941303141	CHR/BLK FRONT PANEL S/SCR.SAE ABC/D ASSY	DEAL			421940312211	DISPL.BOX ABC/D PSA POEMIA DEAL WE-CEE	DEAL WE-CEE
09	11026924	996530067961	BLACK ALUM. PRES.FILTERHOLDER ABC	FOCUS - TOP			421946011521	DISPL.BOX V4 ABC PSA POEMIA WE-CEE	DEAL WE-CEE
		421941303651	BLK/BLK ALUM. PRES.FILTERHOLDER ABC	DEAL		13001366	996530067995	DISPLAY BOX ABC/M PSA POEMIA CLASS WE	CLASS WE
10	123591309	996530011272	BASS SPACER FOR PRES.FILTERHOLDER			13001432	996530068658	DISPL.BOX ABC/M PSA POEMIA CLASS CEE	CLASS CEE
11	129730721	996530013032	TCB SCREW PZ/SW 4X12 UNI 8112 SS			13001452	996530069919	DISPLAY BOX ABC/T PSA POEMIA TOP WE	TOP WE
12	11025501	996530067966	BLACK PRES.FILTERHOLDER HANDLE ABC			13001453	996530069922	DISPL.BOX ABC/T PSA POEMIA TOP CEE	TOP CEE
13	11025502	996530067996	CHROM FILTERHOLDER HANDLE CAP ABC	FOCUS - TOP	38	11029644	996530070492	NOMEX PROTECTION FOR ROTARY SWITCH ABC	
		421941303191	BLK FILTERHOLDER HANDLE CAP ABC	DEAL	39	13001496	996530070503	CARTON FILTERHOLDER PROTECT.INSERT ABC	
14	126769918	996530011684	SS SPRING FOR PRES.FILTERHOLDER PIN L=13		40	13001520	996530070487	CARTON UPPER INSERT BOX ABC	
15	126768418	996530011667	SS.SPRING FOR CAM PRESS.FILTERHOLDER		41	13001497	996530070505	CARTON CENTRAL INSERT BOX ABC	
16	229181800	996530031265	GREY PRES.FILTERHOLDER PIN SUPPORT ASSY.		42		421940439331	MANUAL V2 PSA POEMIA ABC 12L.WE	WE
17	126835818	996530011811	SS.SPRING FILTERHOLD.HAND.PRES/MEC.				421940439341	MANUAL V2 PSA POEMIA ABC GB/DE/FR/ES/SA	
18	17000097	996530009582	ALUM/POL.V2 PRES/MECC.FILTERHOLDER				421940439321	MANUAL V2 PSA POEMIA ABC 12L.CEE	CEE
19	145847762	996530015878	BROWN PRES.FILTERHOLDER CONVEYOR SEAL				421940439551	MANUAL PSA POEMIA ABC/D 12L.WE	DEAL WE
20	142862959	996530015136	GREY CONVEYOR HOLE 1,7 PRES.FILTERHOLDER				421940439521	MANUAL SAE POEMIA ABC/D 12L.CEE	DEAL CE
21	0701.031.150	996530044417	GREY WATER VALVE GACO DIM 14 SEAL COVER		43	11024827	996530067962	BLACK DRIP TRAY ABC/B-M	CLASS - FOCUS - DEAL
22	124650221	996530011332	2CUP FILTER 54,5X25 W/O.NOT.HOLE D=48			11027795	996530069923	SS/SILVER DRIP TRAY ABC/T ASSY.	TOP
23	124653221	996530011363	POD FILTER F.D=31 MM H=20,2MM P=2 MM		44	11029994	996530072996	STEEL CASING BOTTOM V2 ABC	
24		421941263132	BLK CASING V2 ABC	CLASS - FOCUS - DEAL	45	11025503	996530067983	BLACK GROUND COFFEE MEASURE ABC	
		421941303891	SS/SILVER CASING V3 ABC/T ASSY.	TOP	46	13001377	996530068003	CARTON LOWER INSERT BOX ABC	
25	11024798	996530067998	BLACK WATER CONTAINER LID ABC/B-M	CLASS - FOCUS - DEAL	47	129912504	996530013147	SCREW TCBR TORX 10 3,5X14 PLAST.ZN-N	
	11027797	996530069918	SS/GREY WATER CONTAINER LID ABC/T ASSY	TOP	48	129913902	996530013164	SCREW TCB TORX 10 3X12 PLAST.ZN-B	
26	11024829	996530067988	BLACK CASING COVER ABC/B-M	FOCUS - DEAL	49	148600600	996530017451	BLACK POWER CABLE CLAMP MAGIC ESP/COM.	
	11027796	996530069921	SS/GREY CASING COVER ABC/T ASSY.	TOP	50	12000450	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N	
	11029357	996530070496	SS/BLACK CASING COVER ABC/M ASSY.	CLASS	51	145842900	996530015823	NBR WATER CONT.VALVE GACO DIM14 SEAL	
27	147623750	996530016889	BLACK ROUND FOOT		52	DM0814	996530054358	STEEL SPRING FOR KNOB TYMER	
28	11001769	996530001012	BLACK PANNARELLO COVER P0049	FOCUS	53	17001431	996530073025	SS SPRING FOR FILTERHOLDER ABC	
	11001621	996530001012	SS PANNARELLO COVER P0049	TOP	54		421941303261	BLK STEAM TUBE HANDGRIP NWPL/D	DEAL
29	11001620	996530000925	BLACK PANNARELLO INNER TUBE P0049		55	11024828	996530067992	SS GRATE FOR DRIP TRAY ABC/M-T	TOP
					56		421946006151	STEEL SPRING FOR CONTROL KNOB V2 ABC	

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**POEMIA ALUMINIUM BOILER**

**TABLE 1/2**



HD8323/31-38-39-61-69  
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 HD8327/91-99



Cod. 882832331010 - 38150 - 39010 - 61010-69020  
 Cod. 882832571010 - 78150 - 79010  
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POS	CODE	12NC	DESCRIPTION	NOTE	POS	CODE	12NC	DESCRIPTION	NOTE
01	149361400	996530018281	TRANSP.SILICONE TUBE 5X9 65SH	IN ROLL	38	189425100	996530026928	THERMOSTAT 127° 1NT-01L-0499	
02	11007493	996530004363	T CONNECTOR FOR BOILER P604		39	123741722	996530011295	ALUM.PERCOL.FOR ALUM.BOILER JUNIOR	
03	11024852	996530067984	SS STEAM TUBE ABC ASSY.		40	11025139	996530067991	L-F/BRASS STEAM FAUCET FOR SS BOILER ABC	
04	229405400	996530031792	TEFLON TUBE 4,2X0,38 L=100 MM		41	17000512	996530067964	L-F/BRASS V2 STEAM FAUCET ABC ASSY.	
05	12000833	996530007915	DEFOND PUMP P-50 A2P GW 230V-50HZ		42	12001900	996530073509	GALV.NUT 1/8 GAS H=4.5 CH=13	
06		421946000821	BLK SUPP.ALU BOILER AND PUMP ABC		43	189300800	996530026889	THERMAL FUSE 184°C 15 A	
07	12000450	996530007819	SCREW TCBR TORX 10 3,5X12 PLAST.ZN-N		44	16000380	996530009505	5X8,9 SILICONE TUBE	IN ROLL
08	149205850	996530018056	BLACK TYPE ULKA PUMP W/BEVEL SUPPORT			11031434	996530073512	ALU.GEN.BOILER ABC 230V ASSY.	COMPLETE
09	11025482	996530073004	PLAST-BR/L-F SAFETY VALVE 16-18 BAR ASSY						
10	12000892	996530007947	OETIKER CLAMP D=9,5 16700004						
11	140321861	996530013467	O-RING 2025 EPDM						
12	11024775	996530068004	L-F/BRASS FAUCET SHAFT SS.BOILER NEWGEN						
13	WGADM0041/031	996530063888	OR 2018 VITON 70 SH						
14	11025150	996530073511	L-F/BRASS CONNECT.FAUCET/ALUM.BOILER ABC						
15	9011.144	996530048885	SS FORK FOR TUBE D=4						
16	128310402	996530012341	GALV.WASHER UNI 8842 A4						
17	U046.003	996530061862	SCREW TCBD TORX 20 M4X12 ZN-B						
18	189422000	996530026907	THERMOSTAT 95° 1NT-01L-0036						
19	11013833	996530006874	ALUM.BOILER THERMOST.FIXING SPRING AURA						
20	128171020	996530012329	BRASS WASHER DE =16 SPRING HOLD THERM.						
21	129583102	996530012941	SCREW TCB M4X12 AUTOFORMING ZN-B						
22	U023.022	996530061792	SCREW TCEI M6,0X30 UNI 5931 8.8 ZNP						
23	11024043	996530073508	SS CONNECTOR FOR ALUM.BOILER						
24	11013306	996530006738	AL.UPPER CASING BOILER JUN.CHN 230V ASSY						
25	140321961	996530013471	O-RING 2031 TERMOIL						
26	140325962	996530013534	O-RING 3212 SILICONE						
27		421946000831	GLOSS ALU.LOWER BOILER CASING ABC ASSY.						
28	123270102	996530011202	NUT M6 FLANGED TOOTHED BASE GALV.						
29	149450588	996530018311	65SH SILICONE BOILER SEALING VALVE						
30	126770818	996530011693	SS SPRING FOR ALU.BOILER SEALING VALVE						
31		421946000161	WIRING V3 ABC ASSY.						
32	189201000	996530026853	THERMAL PROTECTOR 120°C CABLES112/265						
33	11013378	996530006756	ALU.BOILER FILTERHOLDER SEAL JUNIOR						
34	147920150	996530017348	90° INLET PUMP CONNECTOR						
35	129580721	996530012935	SCREW TSP TORX 10 M3X8 AUTOFORMING SS						
36	145845362	996530015849	SILIC.SEAL FOR ALUM.BOILER FAUCET JUNIOR						
37	126764018	996530011619	SS SPRING D=1 STEAM TUBE HOLDER JUN.						



POEMIA ALUMINIUM BOILER